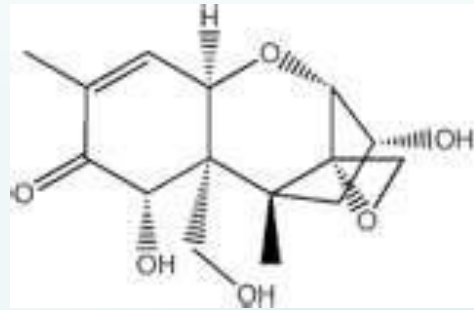




Stability of the Trichothecene, Deoxynivalenol in Processed Foods and Wheat Flake Cereal



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Contributors

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- ✓ **Jeff Barach, Nancy Rachman**, Grocery Manufacturers Association



DON Toxicity in Animals

- ✓ **Pigs** [Schlatter, Toxicol. Lett, (2004)]
 - Feed refusal, vomiting, poor production
 - NOAEL 40 – 60 µg/kg BWt

- ✓ **Mice** [Iverson *et al.*, Teratog. Carcinog. Mutag. (1995)]
 - Reduced feed intake; males fed ≥ 5 ppm
 - Decreased body weight; ≥ 1 ppm
 - Immunoglobulin levels altered
 - NOAEL = 100 µg/kg BWt/day

- ✓ **Mice** [Pestka *et al.*; Tryphonas *et al.*; others] & rats
 - Decreased protein synthesis (ribotoxic response)
 - Disrupted signaling for growth
 - Immune (IgA) nephropathy in mice
 - Disrupted signaling for immune functions, cell survival & replication



DON & Humans

- ✓ **Effects uncertain**
 - Reports of acute illness, particularly from Asia
 - > Gastrointestinal symptoms
 - > General discomfort, dizziness etc.

- ✓ **People are exposed:**
 - DON excretion in urine & consumption of cereal products correlated (Turner et al. EHP 116, 2008)
 - Some exposures exceed EU TDI of 1 µg/kg BWt/day
 - DON found in cereal products (breads, pasta, beer, etc)

- ✓ **Concern for infants and adolescents**



Guidelines / Regulations for Food

- ✓ US FDA Guidance for Industry = 1 ppm (finished products)
- ✓ Japan = 1.1 ppm in unpolished wheat
- ✓ EU = Maximum allowed levels are variable:

Item	Max ppm
• Unprocessed durum wheat	1.75
• Unprocessed wheat	1.25
• Cereal flour, pasta	0.75
• Various products (bread)	0.50
• Processed foods for infants	0.20



Rationale

- ✓ **Minimizing DON in foods desirable**
 - food safety
 - guidances / limits
- ✓ **DON is water soluble and boiling reduces amount in noodles**
- ✓ **DON is generally heat stable under routine baking conditions**

BUT reported results for breads vary: specific conditions likely important
- ✓ **Use conditions that are relevant to US food industry**
- ✓ **Other products not well studied**



Purpose: to determine the chemical stability of DON during the production of common cooked wheat products under commercially-relevant conditions.



Flour

- ✓ Sugar Cookies (AIB)
- ✓ Snack Crackers (AIB)
- ✓ White Pan Bread (AIB)
(sponge & dough)
- ✓ Pretzels (FL)
- ✓ Cake Donuts (AIB)



Whole Wheat

- ✓ Cereal Flakes
- ✓ Intermediate products
 - Dough
 - Pellets

* Provided by General Mills





Flour Products: Cooking Conditions

- ✓ **Cookies: Bake 25-30 min at 163 °C**
- ✓ **Crackers: Bake ~6 min at 227-252 °C (top), 193-232 °C (bottom)**
- ✓ **Pretzels: Proprietary (dough, extrusion, bake, brown in caustic bath, bake)**
- ✓ **Donuts: Fried 45 sec/side at 190 °C**
- ✓ **Bread: Fermentation (4 hr at RT); Bake 18 min at 227 °C.**



Wheat Series: Product Stream (proprietary)

Wheat

Grind, mix ingredients

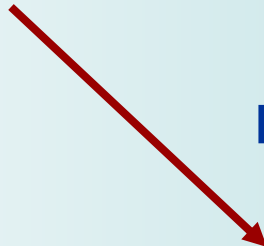
Dough

Extrude

Pellets

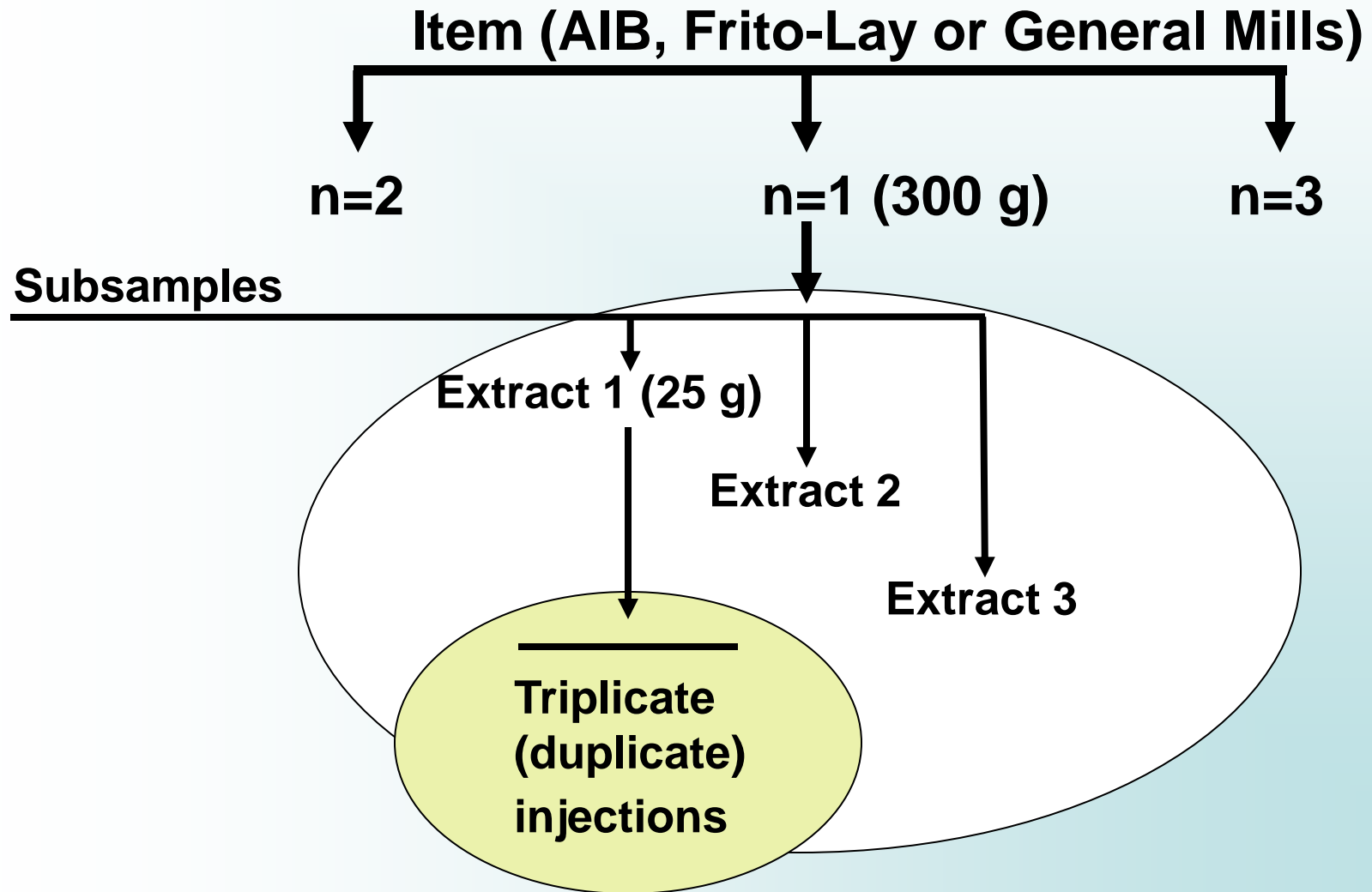
Roll

Cereal Flakes





EXPERIMENTAL OVERVIEW





ANALYSIS PROTOCOL

300 g Flour, Wheat & Products



1. Freeze-dry - defat with hexane – dry
2. Mix & reduce - ball mill - recombine



25 g Sample



3. Extract with $\text{CH}_3\text{N}:\text{H}_2\text{O}$ (84:16) (100 ml)
4. Cleanup: Romer MycoSep® 227 Trich+
5. Dry & reconstitute with TMS derivitizing agent



6. Quantification (ppm) : Gas chromatography - EC



Mass balance estimation



Spike/Recovery & Product Yield (Flour Products)

Spike/Recovery*

All flour based items = 80%
Flour = 86% (AIB) 68% (FL)**
Cookies = 91%
Crackers = 108%
Pretzels = 68%
Donuts = 52%
Bread = 82%

*** triplicate**

**** same result obtained after
correction for recovery**

Yield ***

1.0
1.6
1.1
0.96
2.8 (fat uptake)
1.6

***** relative amount
of product produced
per g flour in recipe**



Spike/Recovery & Product Yield (Wheat Series)

Spike/Recovery *

Yield **

All items = 90%

Wheat = 91%

Dough = 82%

Pellets = 90%

Flakes = 95%

1.0

1.47

1.47

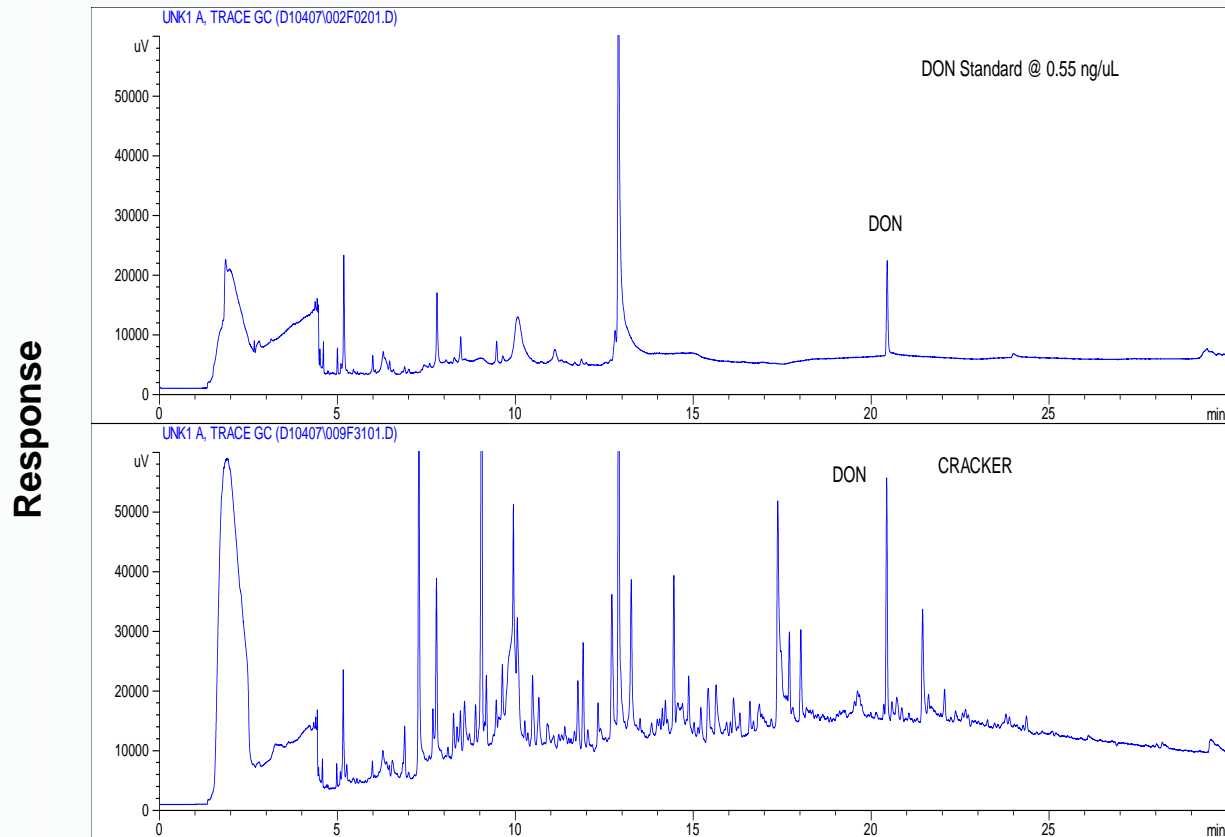
1.06

*** triplicate**

**** relative amount
of product produced
per g flour in recipe**



GC-EC CHROMATOGRAMS

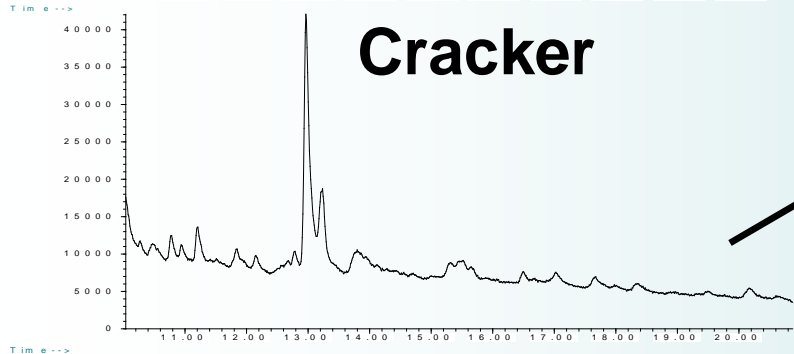
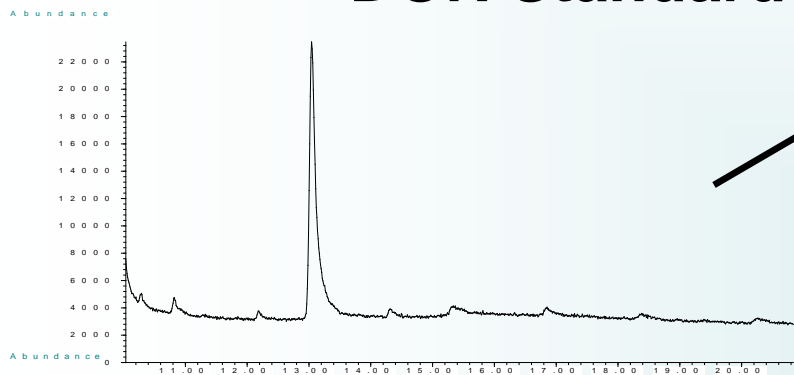


**“Spiking” & mass spectral analysis of peak:
results consistent with DON**

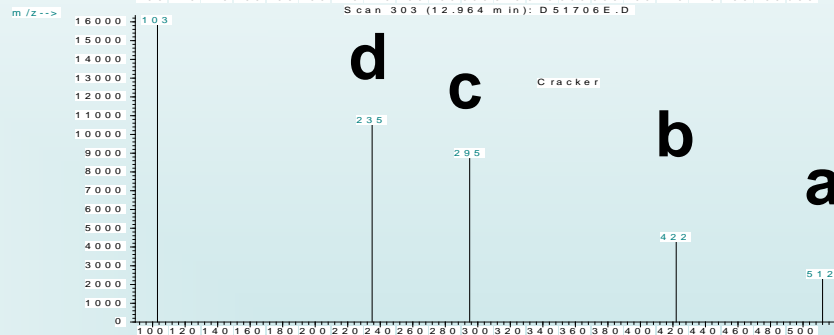
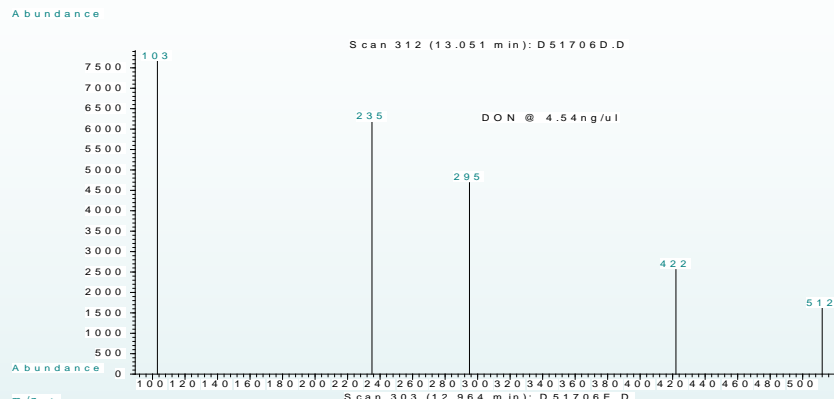


GC-MASS SPECTROMETRY

DON Standard



Cracker



m/z

a; =512

b; =422

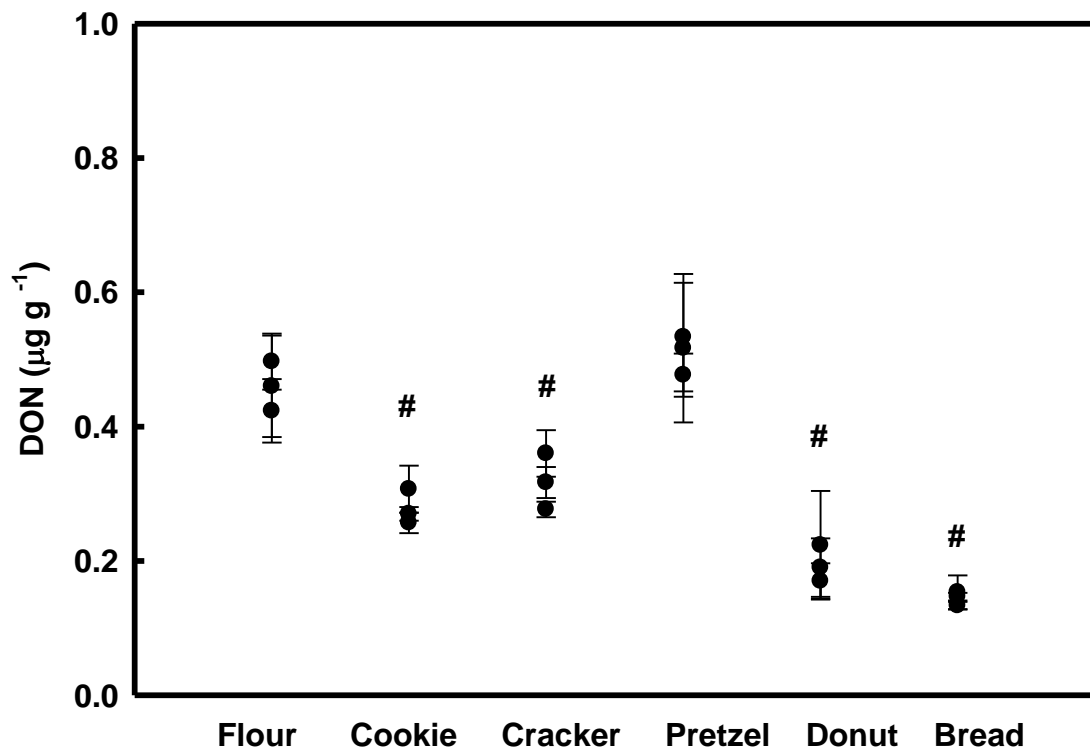
c; =295

d; =235

**GC-MS
(SIM)**



DON CONCENTRATIONS (Finished Flour Products)



Each value = mean \pm SD, n = 3

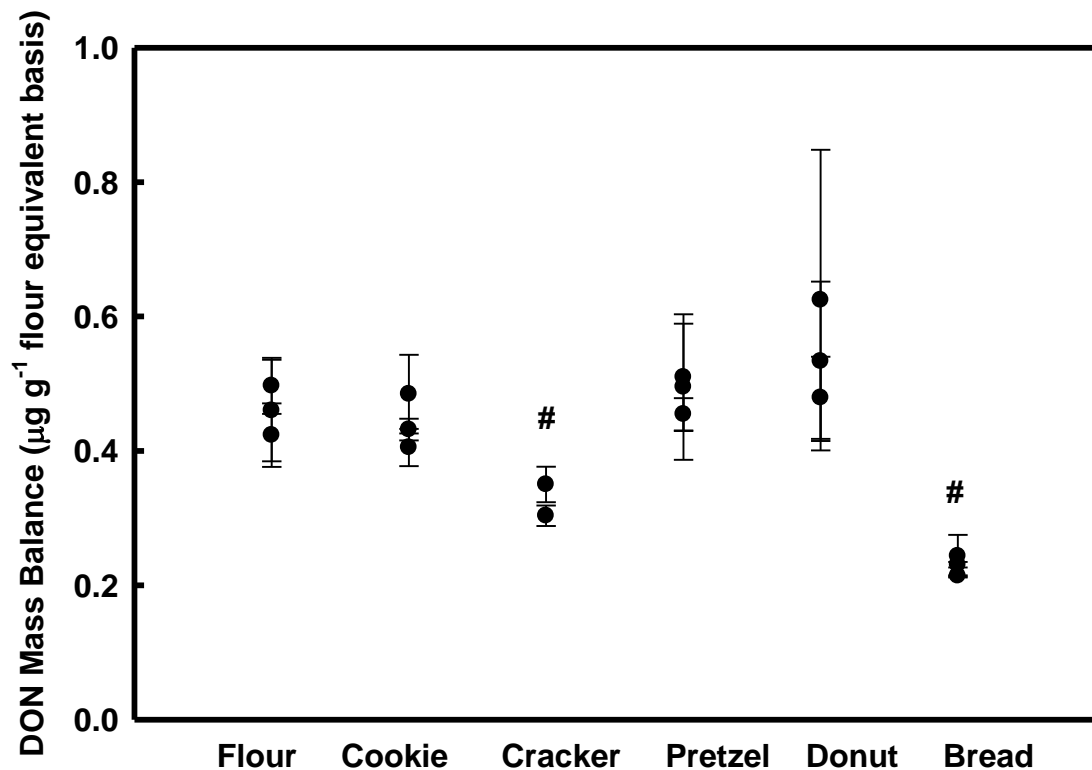
ppm (= $\mu\text{g g}^{-1}$)

Flour = 0.46 ± 0.06
Cookie = 0.28 ± 0.03
Cracker = 0.32 ± 0.04
Pretzel = 0.51 ± 0.05
Donut = 0.20 ± 0.07
Bread = 0.14 ± 0.01

n = 9



MASS BALANCE ESTIMATE (Finished Flour Products)



ppm (= $\mu\text{g g}^{-1}$)

Flour = 0.46 ± 0.06

Cookie = 0.44 ± 0.05

Cracker = 0.35 ± 0.05

Pretzel = 0.49 ± 0.07

Donut = 0.55 ± 0.15

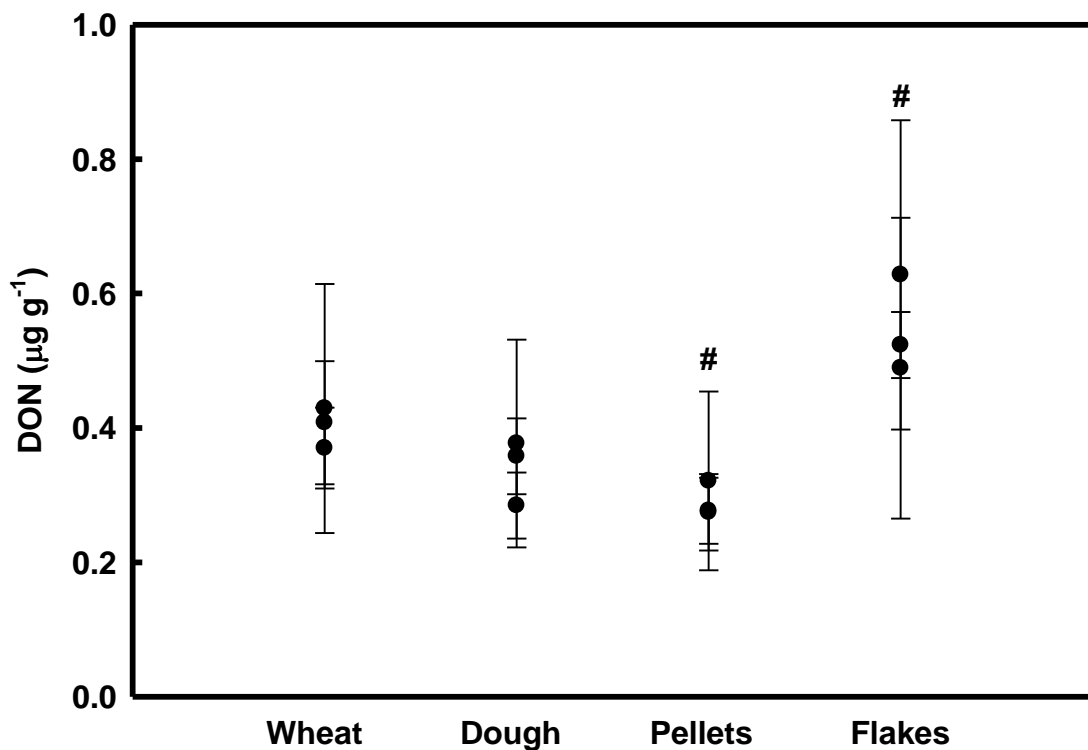
Bread = 0.23 ± 0.02

n = 9

Each value = mean \pm SD, n = 3



DON CONCENTRATIONS (Wheat Series)



Each value = mean \pm SD, n = 3

ppm (= $\mu\text{g g}^{-1}$)

Wheat = 0.40 ± 0.11

Dough = 0.34 ± 0.10

Pellets = 0.29 ± 0.08

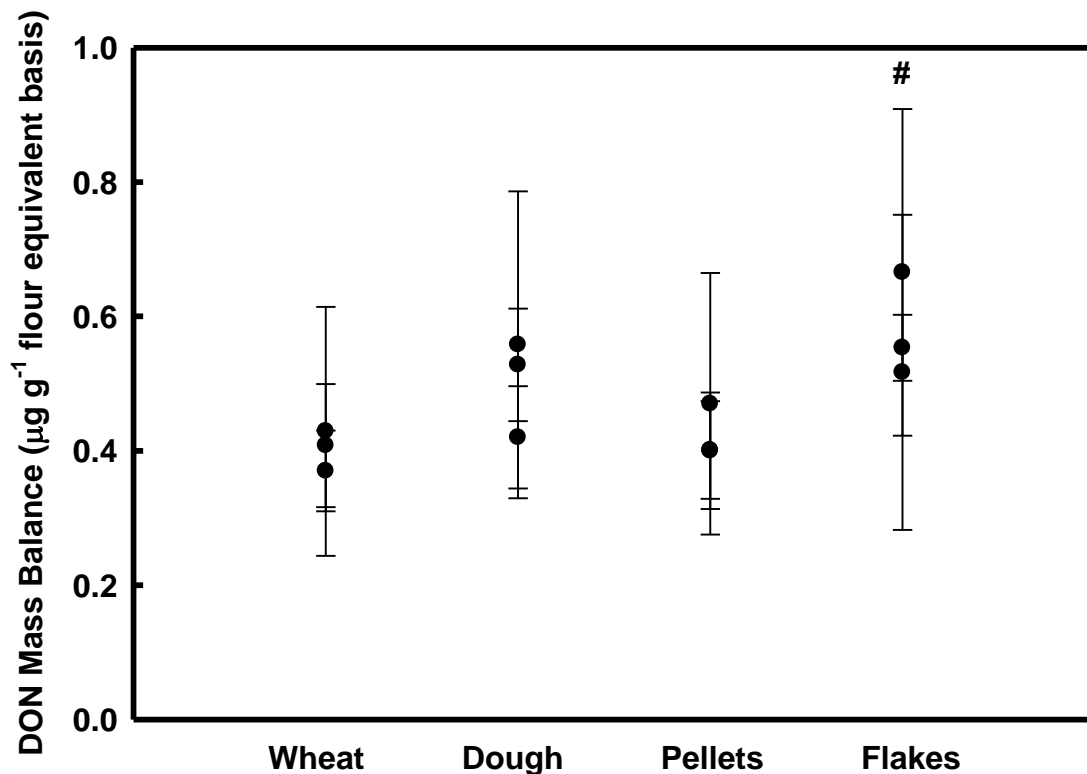
Cereal

Flakes = 0.55 ± 0.17

n = 9



MASS BALANCE ESTIMATE (Wheat Series)



ppm (= $\mu\text{g g}^{-1}$)

Wheat = 0.40 ± 0.11

Dough = 0.50 ± 0.14

Pellets = 0.42 ± 0.12

Cereal

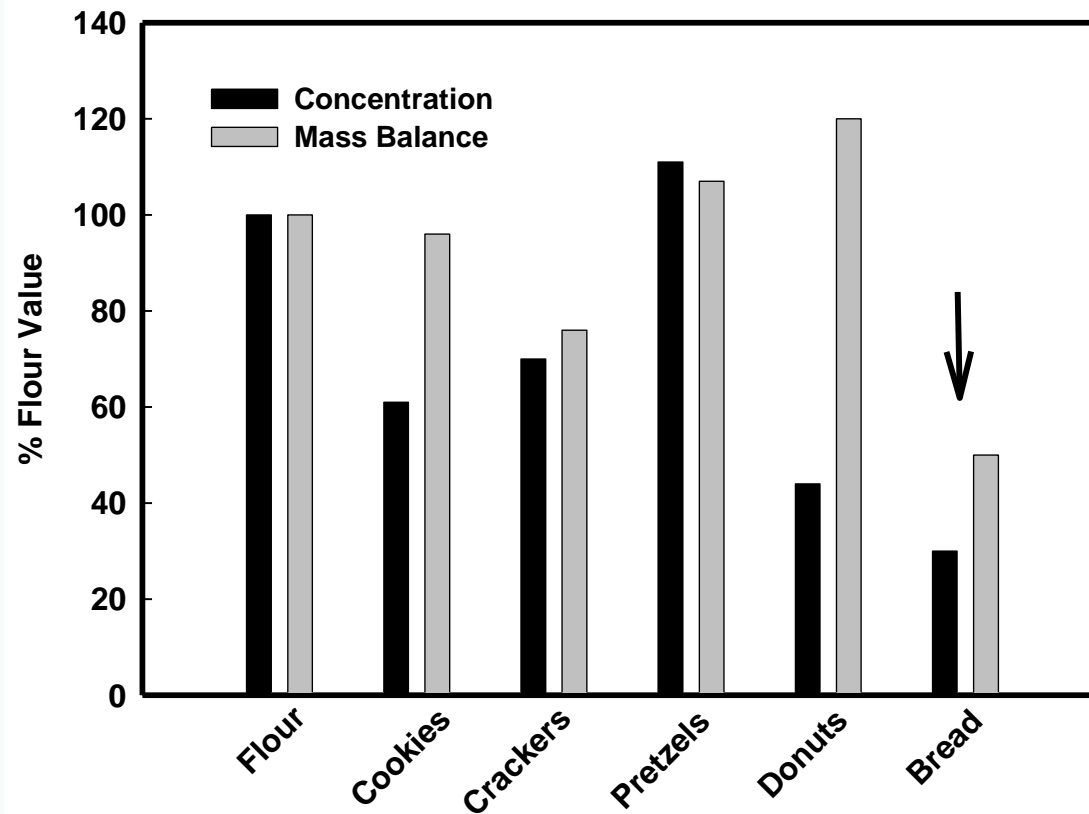
Flakes = 0.58 ± 0.18

n = 9

Each value = mean \pm SD, n = 3



Summary: Finished Flour Products





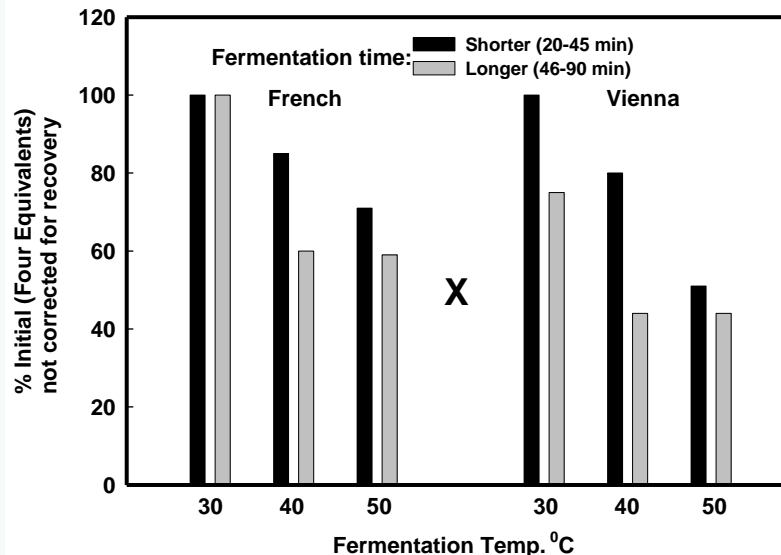
What Happened in Bread?

- ✓ Don't know: chemical fate was not pursued
 - ✓ Thermal decomposition likely
 - norDON A
 - norDON B
 - norDON C
- | (Bretz *et al.*, 2006)
- ✓ Found in cookies, crackers, breads (Germany)
 - norDON A most prevalent; found in 66% of the items at concentrations ~ 10–25 % of DON
 - norDON compounds not toxic in an *in vitro* assay using IHKE cells at 100 x EC₅₀ of DON
 - ✓ Suggests that – at least in this case – degradation might be beneficial
 - ✓ **Does not rule out production of unknown toxins**



What Happened in Bread?

- ✓ Fermentation step also unique to bread in the series of flour products examined
 - 2.5 % baker's yeast, 4 hr at RT
- ✓ Neira *et al.* (1997), Samar *et al.* (2001) reported that fermenting contributed to **reducing** DON in bread (41 – 56 %).



X = our result



What Happened in Bread?

- ✓ Bergamini *et al.* (2010) studied baking and fermentation effects on DON during bread making
 1. Fermentation time
 2. Fermentation temperature
 3. Baking time
 4. Baking temperature
 - Fermentation **increased** DON in the dough
 - Baking time/temperature determined reduction ←
 - Initial DON concentration mattered; more reduction was found at higher initial concentrations **
- ✓ Industrial experiment: flour DON = $0.33 \mu\text{g g}^{-1}$; fermentation conditions held constant (32 °C/56 min); varied baking time/temperature from 170 – 225 °C for 3 – 13 min.
 - Final DON in breads ranged from $0.27 - 0.32 \mu\text{g g}^{-1}$; corresponded to 81 to 95 % of initial DON amount

** conflicts conclusion of Neira *et al.* 1997

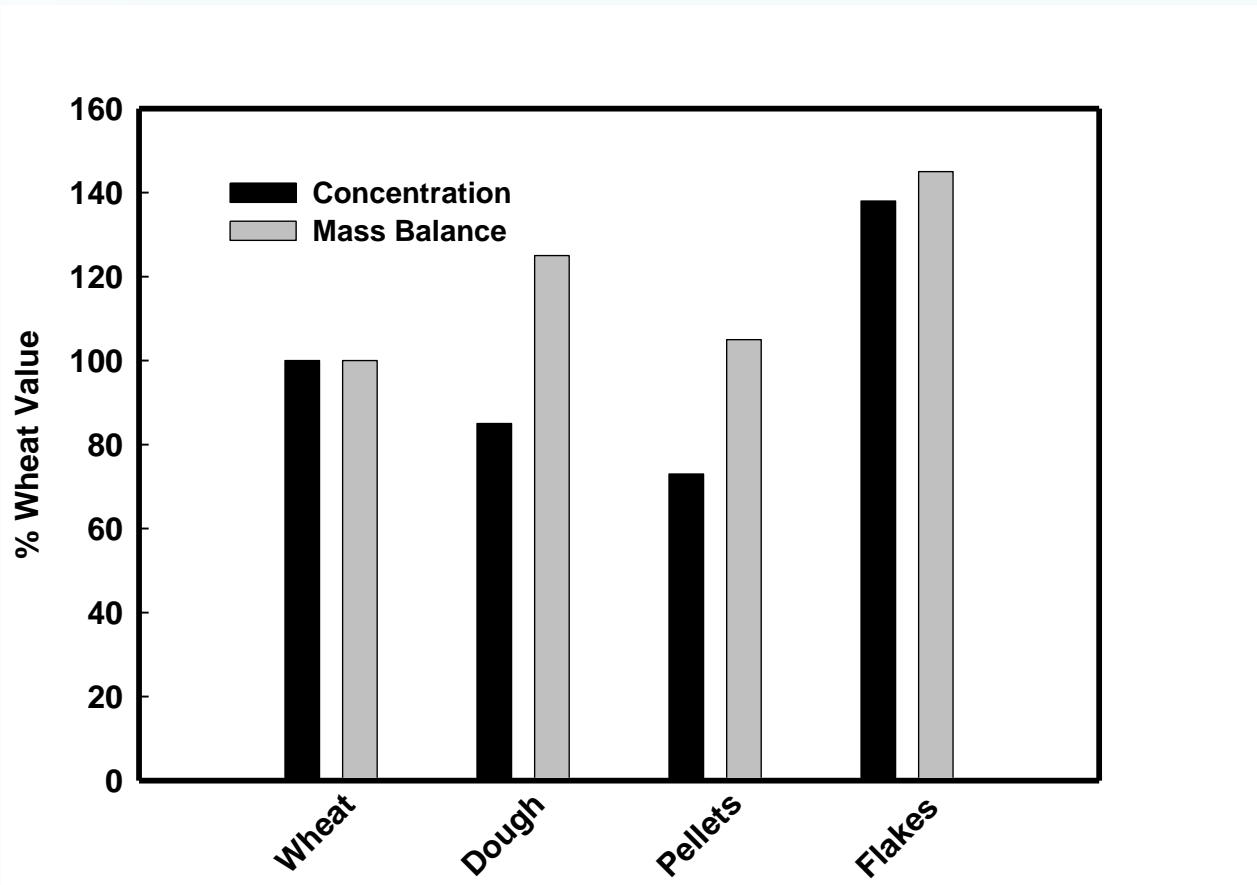


Bread Studies Comparison

	% Remaining
✓ El-Banna et al. (1983):	115
✓ Scott et al. (1983,84):	102, 107
✓ Abbas et al. (1985):	36, 84
✓ Seitz et al. (1986):	53-125
✓ Neira et al. (1997):	56
✓ Konishi et al. (2006):	108
✓ Sugiyama et al. (2009):	74 (10 - >300)
✓ Valle-Agarra et al. (2009):	52 (spiked wheat)
✓ Bergamini et al. (2010):	81-96
✓ This study (2010):	50



Summary: Wheat Series





What Happened in Cereal?

- ✓ Don't know: chemical fate was not pursued
- ✓ Release of DON from conjugates is possible
 - DON-glucoside (Berthiller *et al.*, 2009)
- ✓ Occur naturally in wheat (23/23 samples positive)
 - variable amounts reported
 - 12%-46% relative to DON (Berthiller *et al.* 2005; 2009)
- ✓ Hypothesis: DON can be released from conjugates under some conditions – should be tested.
- ✓ **CAUTION:** The variation (large SD) found in our analysis does not rule out that the increase was incidental (heterogeneity of DON in wheat or from sampling protocol) – needs more work



SUMMARY & CONCLUSIONS

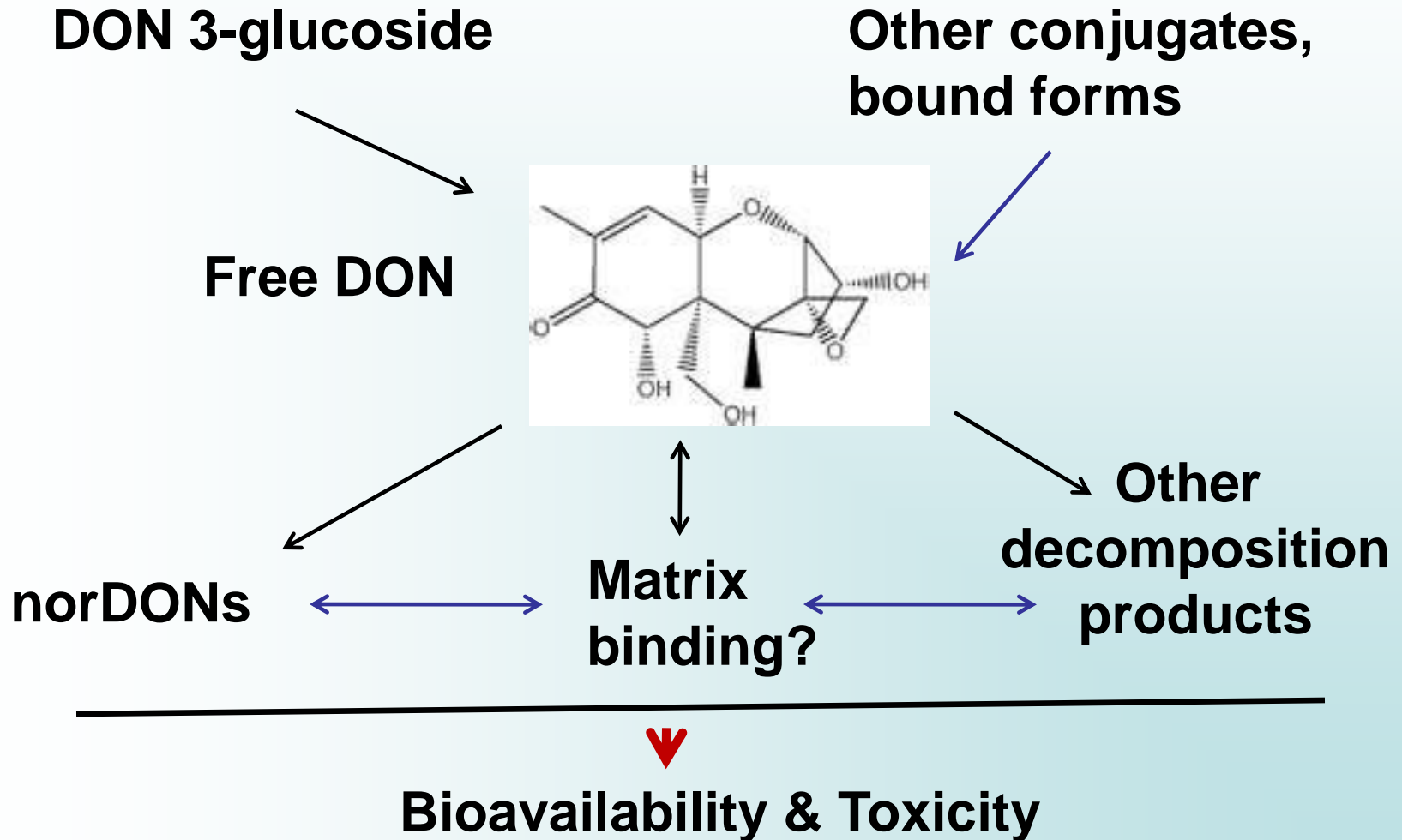
- ✓ **Significant amounts of DON survive during production of most products**
- ✓ **Reduced DON in bread**
 - **Concentration (ppm) = ~ 70% reduction**
 - **Mass balance = 50% reduction**
 - **Both “loss” and dilution contribute**
- ✓ **Reduced DON (ppm) in finished donuts due entirely to dilution and fat uptake**
- ✓ **DON stable or increased somewhat in finished wheat flake cereal**

We have a lot of work to do to understand

- **DON-food matrix interactions**
- **identity, occurrence, toxicity of decomposition products**



Working Hypothesis

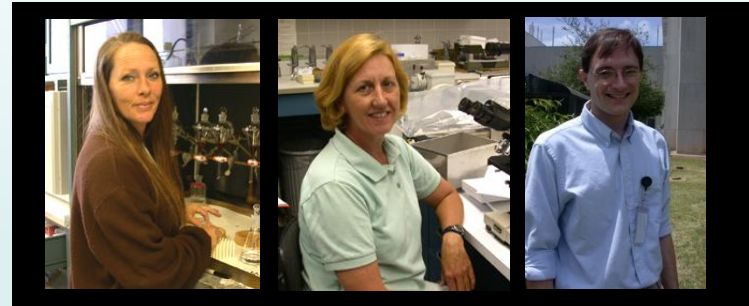




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Voss KA, Snook ME (2010)

Food Additives and Contaminants 27:1694-1700

